

SAMUEL STRAPPING SYSTEMS



STEEL STRAPPING SPECIFICATIONS

Product Code(s): 44075025

Issue/Effective Date: 4/21/2006

Description: 3/4 X .025 HT Black Ocs.

Revision#: 1

FINISH and LUBRICATION:

Finish: Black
Lubrication: Waxed

PRINTING:

Ink Color: White

Printing Script: AAR 33

COIL DIMENSIONS:

Face Width: 3 In.*	Maximum Outer Diameter: 23 In.*	Inner Diameter: 16 In.
Minimum Thickness: 0.023 In.	Minimum Width: 0.745 In.	Standard Weight: 105 Lbs.*
Maximum Thickness: 0.027 In.	Maximum Width: 0.755 In.	Minimum Coil Weight: 90 Lbs
		Maximum Coil Weight: 110 Lbs

MANUFACTURING SPECIFICATION:

Payoff: Clockwise	Welds: Permitted
ASTM Minimum Break Strength: 2280 Lbs.	
Samuel Strapping Minimum Break Strength: 2280 Lbs.	
Samuel Strapping Average Break Strength: 2750 Lbs.	
Edges: Slit and Rolled	Hardness: 90 + HRb
Maximum Camber: Less than .5" over 8'	Minimum Elongation in 6": 5.00%
Maximum Spiral Twist: Less than 20° over 8'	Maximum Elongation in 6": 12.00%
Maximum Coil Set: Less than 2" over 8'	Eye Bands Per Coil: 3
	Ductility: 6 Bends

PACKAGING:

Skid Type: 23 X 23	Coil Stacking: Eye to sky
Seperators: None	Edge Protector: Under skid bands
Covering: Printed Shroud	Drawing: None
Labeling: 2/Shrd, 2/Skid, 3 roll label	Label Color: White
	Coils Per Skid: 12

OTHER SPECIFICATIONS:

This Material is manufactured to the specifications outlined in ASTM D 3953-07a

This specification sheet applicable only to material manufactured in Heath Ohio