

KARI OUT 690 Union Blvd., Totowa, New Jersey 07512		FORM #:	FPS-004
		Date:	03-12-20
FORM		Supersedes:	N/A
Title	Antiseptic Towelettes	Revision #:	New
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Finished Product and Packaging Components:

DESCRIPTION
Water
Glycerine
Isopropanol Alcohol
Benzalkonium Chloride
Crepe Kraft
Carton

Ingredient Statement:

Water, Glycerine, Isopropanol Alcohol, Benzalkonium Chloride

Active Ingredients:

.4% Benzalkonium Chloride

Pallet Configuration:

Unit of Measure: CASE

Cases per Tier (Tie) 15

Tiers per Pallet (High) 11

Cases per Pallet: 165

Pallet Configuration: Interlock

Maximum Warehouse Stacking: Single

Pallet Type: Pallet in Good Condition

Weight	MAV (Maximum Allowable Variation)	Weight Range
Packet: 2.5 g	+/- 0.25 g	2.25 g – 2.75 g

Box Quantity	MAV (Maximum Allowable Variation)	Quantity Range
1000	17	983 – 1,017

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QUALITY CONTROL PARAMETERS:

Chemical and Physical Requirements:

Appearance Fluid soaked paper towel.
Aroma Alcohol based

Microbiological:

Total Plate Count Negative cfu/in
Coliforms <10 cfu/g
Staphylococcus Aureus <10 cfu/g
Pseudomonas <1 cfu/ml

PACKING MEASUREMENTS

Primary Packaging:

Description: Individual packets that are machine sealed.

Intermediate Packing Component: None

Outer Packing Component:

Description: Carton

CODING SPECIFICATIONS:

CODE DATING AND PLACEMENT:

1. Cases will have complete, legible, clear, correct code date.
2. Every case (shipper) will have 1000 packets inside the carton with complete, legible, clear, correct, code date.
 Count: 1000 packets
 Lot/Manufacturing Code: Julian Date
3. Each individual packet will have the following:
 Product Lot
 Exp Date

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CODING SPECIFICATIONS (CONT'D):

Example: 10:39 7-115 20

10:39	Time product is packaged
7	Day of the week product is packaged (e.g. 1= Sunday, 2= Monday, 7 = Saturday)
115	Julian date of packaging
20	2-digit year product is packaged (e.g. 20 = 2020)

SPECIAL INSTRUCTIONS:

1. Packets are machine sealed.
2. Packets must not be torn, open or have damaged seals.
3. Cases are properly sealed with tape.
4. Pallets must be unbroken, free of debris or pest and /or other contamination, and shall be in good to excellent condition
5. The number of product lots on a pallet must be limited to a maximum of two.
6. Pallets with more than one production date or lot number shall have a separate pallet bar code label to identify each production date/lot, including lot-specific quantities on the mixed pallet.

STORAGE CONDITIONS:

Store in ambient conditions.

Assemble the pallet:

1. The cartons are palletized
2. Place slip sheet between each pallet and the first layer of the cartons.
3. Attach a placard/pallet tag to inside of stretch wrap or to corrugate before pallet is wrapped, as placards/labels affixed to outer portion of shrink wrap are often lost or torn off.
4. The pallets are then stretch wrapped.

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APPROVAL SIGNATURES				
	NAME PRINT	SIGNATURE	POSITION	DATE
PREPARED BY:	Mike Warren	<i>Mike Warren</i>	Quality Supervisor	03-12-20
REVIEWED AND APPROVED BY:	Jeff Lando	<i>Jeff Lando</i>	Dir. of Quality Compliance	03-12-20

REV. NO.	DESCRIPTION OF REVISIONS AND REASONS FOR CHANGE	AUTHOR'S INITIALS	EFFECTIVE DATE
New	Original	JL	03-12-20